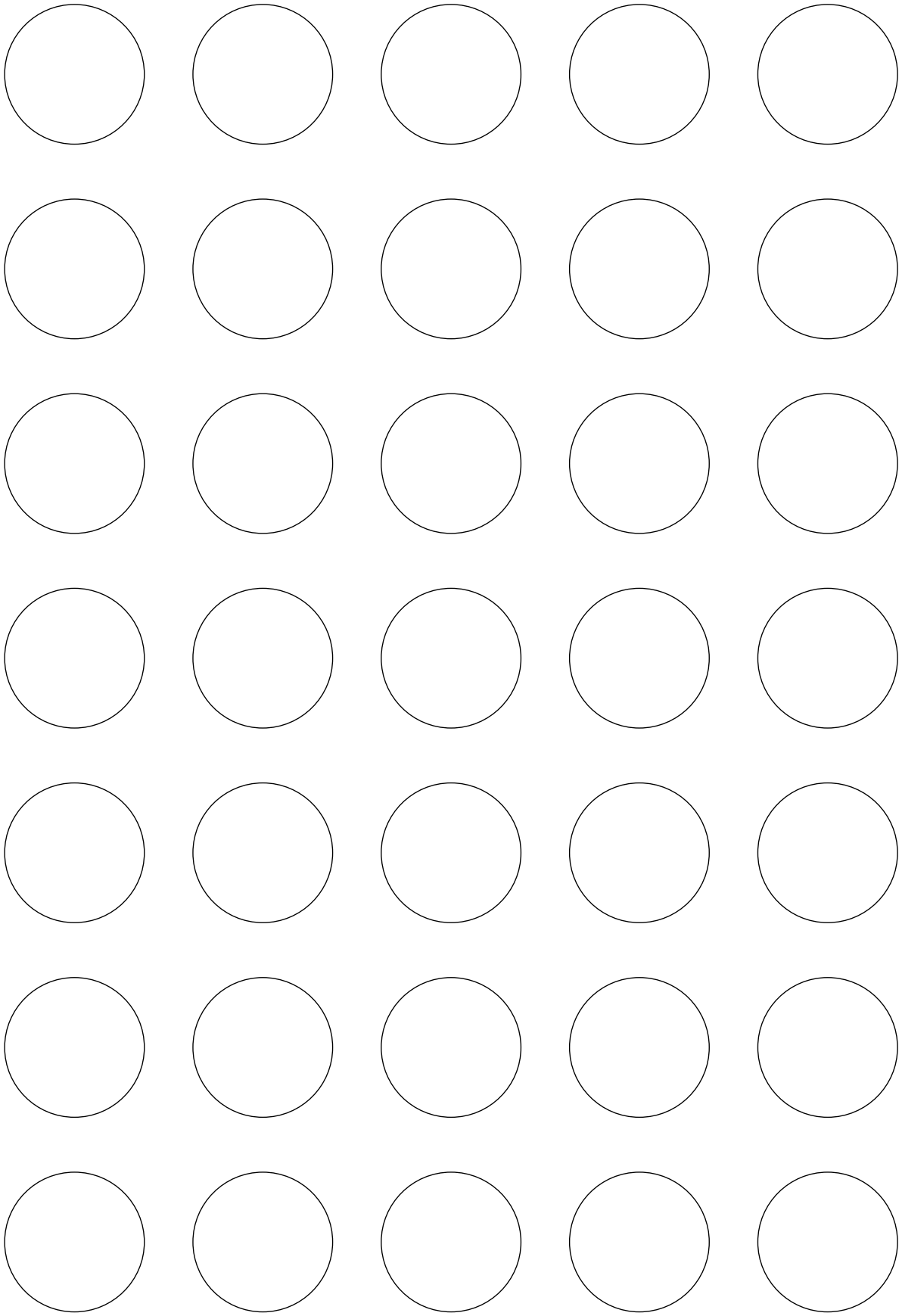1 inch cirlce